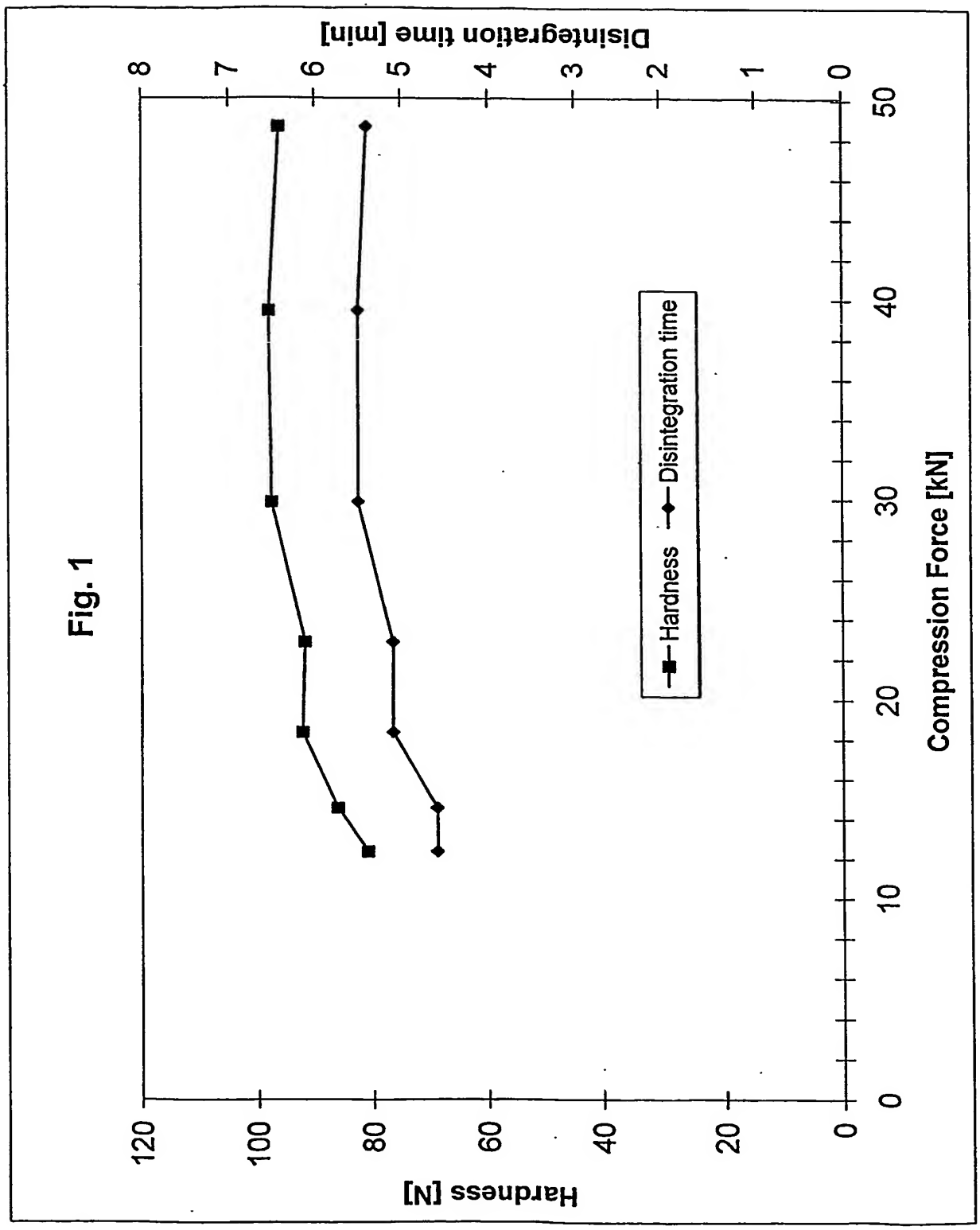
Disintegration time [min]
Hardness [N]
Compression Force [kN]
Hardness
Disintegration time
0
1
2
3
4
5
6
7
8
20
40
60
80
100
120
10
30
50

Fig. 1

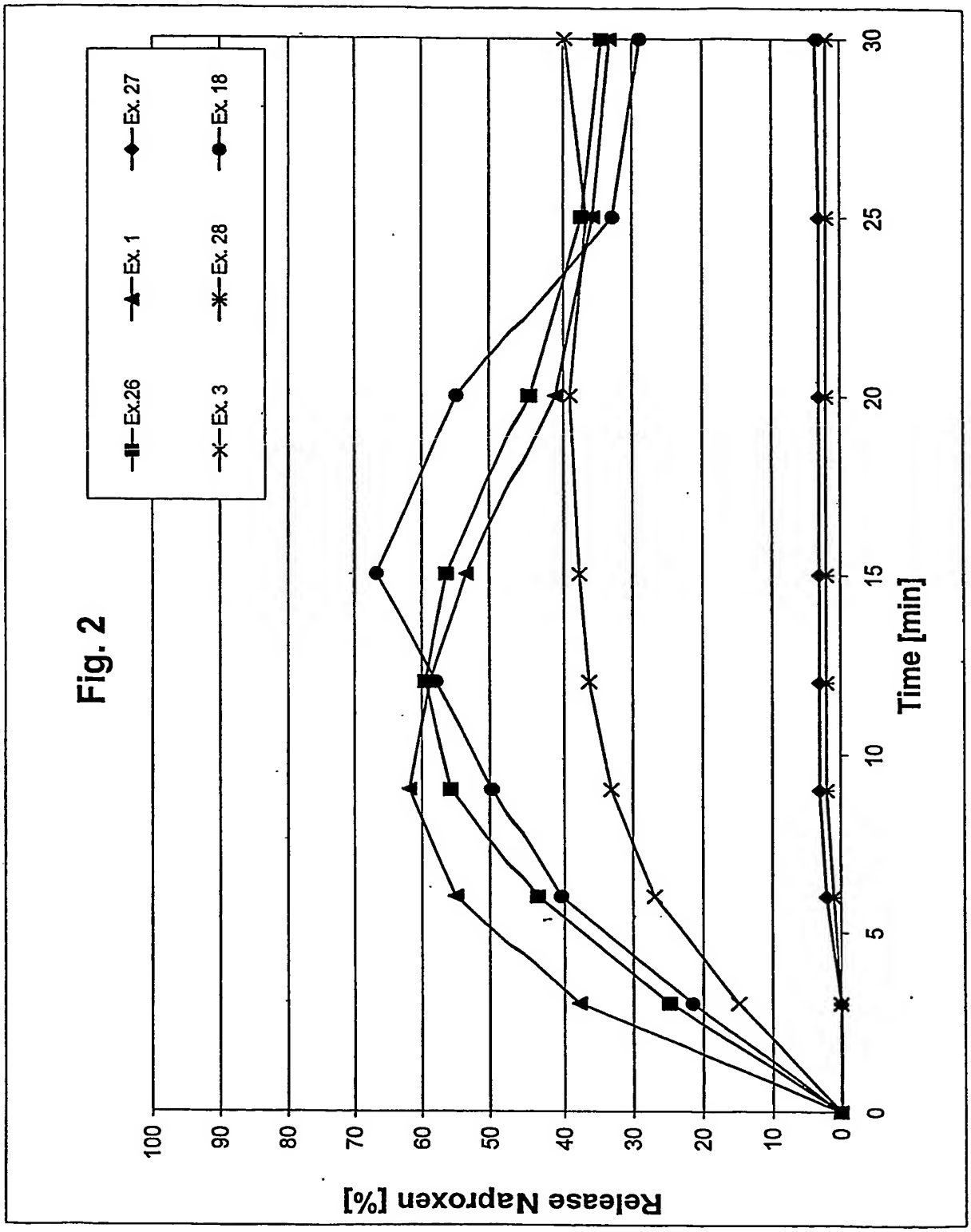
Release Naproxen [%]
Time [min]
Ex. 27
Ex. 18
Ex. 1
Ex. 28
Ex.26
Ex. 3
0
10
20
30
40
50
60
70
80
90
100
0
5
10
15
20
25
30

Fig. 2